



Microflex LR – Integral (Ultrasonic Level Measurement)

Installation & Operation Instruction Manual



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INDEX

	<u>PAGE</u>
1. GENERAL DESCRIPTION	3
1.1. Microflex LR Integral	4
2. INSTALLATION GUIDE	5
2.1. Installation Position	5
2.2. Installation Dimensions	6
2.3. Installation Wiring	7
2.3.1. MI2 – 2 wire loop powered transmitter	7
2.3.2. MI3 – transmitter with 2 relays and 4-20mA outputs	7
2.3.2.1. MI3 - Terminal Connections for AC supply	7
a. Modulating from User's External DC Supply (RL to Pos)	7
b. Modulating from User's External DC Supply (RL to Neg)	8
c. 4 Wire DC – Driving from Internal Isolated Supply (Is)	8
2.3.2.2. MI3 – Terminal Connections for DC Supply	8
a. 4 Wire DC – Driving from Internal Isolated Supply (Is)	8
b. 3 Wire DC – Modulating from Common User Supply (RL to +DC)	8
c. 3 Wire DC – Modulating from Common User Supply (RL to GND)	9
2.4. Hycontrol Link Wiring for Remote diagnostics via GSM	9
3. PROGRAMMING	10
3.1. Entering Data	10
3.2. Access to Main Menu	10
3.3. Entering Basic Data – QUICKSET	11
3.3.1. Flow – Programming	12
3.3.2. Volume	13
3.4. Entering Output Adjustments	13
3.5. Tx Set-up for Gain and Threshold	14
3.6. Diagnostic Display	15
4. GENERAL SPECIFICATION	16
5. PART NUMBER SELECTION	17
6. LABELLING INFORMATION	18
7. MODBUS REGISTER LIST	19 - 22
8. ASSEMBLY OF FLANGE AND CONES	23
APPENDIX A. CROSS TALK PREVENTION	24 - 25
APPENDIX B. APPLICATION TYPES	26 - 27

USER MANUAL

MICROFLEX LR LONG RANGE LEVEL TRANSMITTERS

1. GENERAL DESCRIPTION

The Microflex LR – Integral Transmitter is capable of non-contact level measurement over distances of up to 60 metres, depending on the application. The Integral is an intelligent, system approach to measurement of solids and liquids with maximum performance combined with a display and keypad.

The Integral is available with four different transducers for ranges of 10, 20, 40 and 60 metre operation. Each configuration is available as a 2-wire, DC powered 4-20mA loop (MI2) or 2, 3 and 4 wire DC and AC powered (MI3) with a combination of Modbus, 2 relays, 4-20mA and PC comms outputs.

The transmitter must be mounted directly above the surface of the material to be monitored.

Ultrasonic pulses are transmitted to the surface of the material to be monitored and reflected back to the transmitter. The time period between transmission and reception of the pulses is directly proportional to the distance between the transmitter and the material.

Since the speed of sound through air is affected by temperature, a temperature sensor is integrated into the face of the transmitter to improve accuracy.

The Integral transmitter is suitable for measuring the following on solids and liquids:

- a) Ullage space or distance to material
- b) Material level
- c) Volume measurement
- d) Material percentage
- e) Flow of liquids in open channels

WARNING

Do not open the transmitter terminal cover or remove any connection whilst the power is ON.

**REFER TO 'ATEX Safety & Operating Instructions Manual'
IF INSTALLING IN A HAZARDOUS AREA**

1.1 Microflex LR Integral

The Integral Transmitter is an easy-to-use level transmitter available with four (4) different high power, low frequency front ends, capable of reliably tracking the level of solids and liquids under difficult conditions, programmed via a 4 button keypad and an integral menu driven display.

The transmitter is available with a choice of 2 relay switches, 4-20mA or Modbus outputs; up to 32 instruments can be networked together.

If specified, the instruments are available approved for ATEX EEx ia Zone 0 gases & Zone 20 dusts (24Vdc only) or ATEX Dust Protection only, Zone 20.

Remote programming of the product is available via Hycontrol's Vision System II software and all the instruments can be connected via the Hycontrol Link to a Service Engineer in the Redditch office to analyse and overcome any problems which may be experienced in the field, without incurring any expensive call-out charges.



2. INSTALLATION GUIDE

The Integral transmitters are designed to be screwed directly into a flange on a tank. For long range and dusty applications, the use of a focaliser on the underside of the flange improves the concentration of the signal and ensures that spurious signals are eliminated.

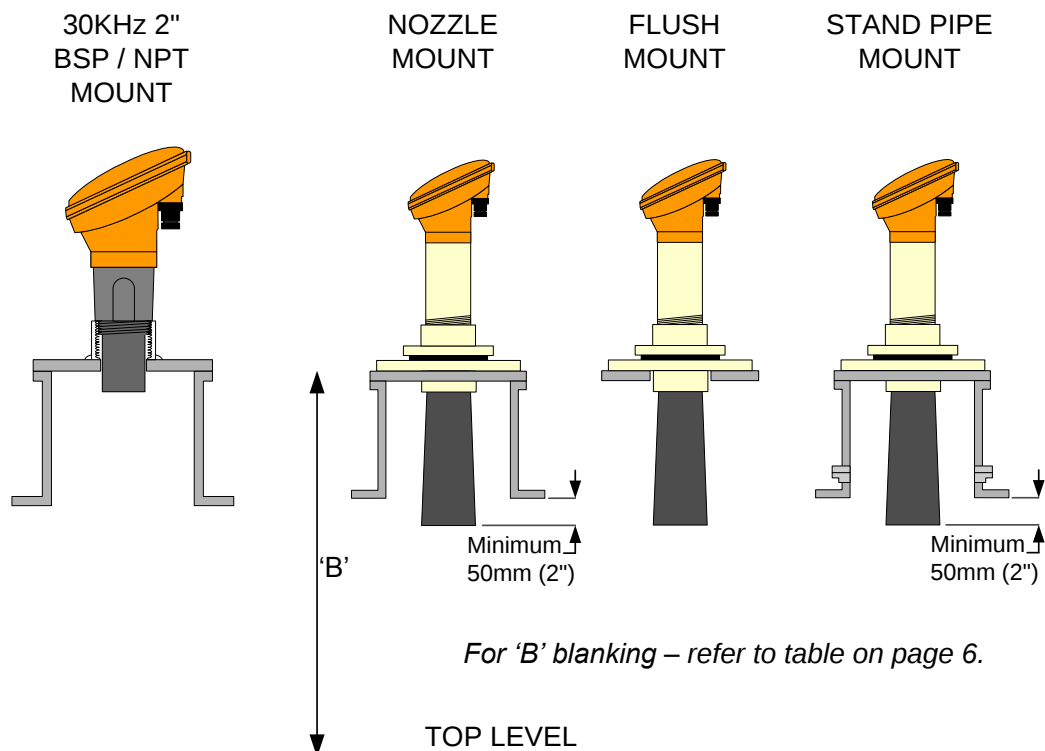
2.1 Installation Position

Ensure that the mounting surface is not subject to vibration and is not in close proximity to high voltage power cables, contactors or drive controls. The unit should not be mounted in a confined space where temperature might exceed the safe working temperature -20°C to $+60^{\circ}\text{C}^*$. If the unit is mounted outside it should be protected from direct sunlight or severe weather conditions.

When using a focaliser cone, ensure that it protrudes at least 50mm into the vessel.

The transmitter must be installed to ensure a clear line of sight from the radiating face to the product being monitored. Refer to diagrams on Page 6.

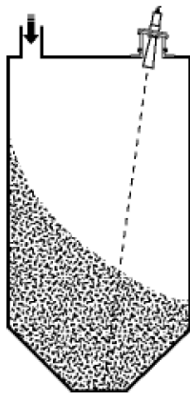
Avoid mounting near fill points, ladders, baffles, agitators etc.



*For ATEX temperature classifications see ATEX Safety & Operating Instructions Manual.

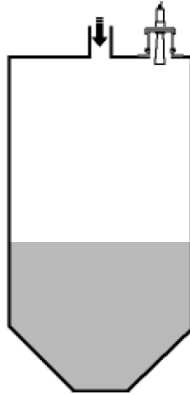
Transmitter Mounting

SOLID (Granular)



Aim transmitter at point of outfeed.

LIQUID



Transmitter should be as perpendicular to product as practicable.

DUAL OUTFEED



Use two transmitters and wire and program as shown in Appendix A to avoid cross-talk.

POWDER

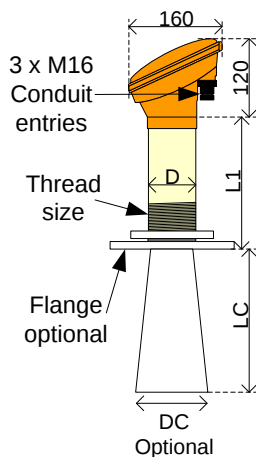


Mount away from infeed

2.2 Installation Dimensions

MI2 Two wire loop powered transmitter with display and 4-20mA output.

MI3 2, 3 or 4 wire transmitter with display and can have PC Comms, Modbus and Relay output.



MI2 Two wire transmitter with display

MI3 2, 3 or 4 wire transmitter with display and 2 relays

Range Metres	L1	LC Optional	D	DC Optional	Thread Size	Flange Optional
10	177	-	50	-	2"	-
20	255	275	75	98	3"	4"
40	410	413	89	236	3.5"	10"
60	687	460	89	236	-	10"

Flange Options: ANSI, DIN or JIS

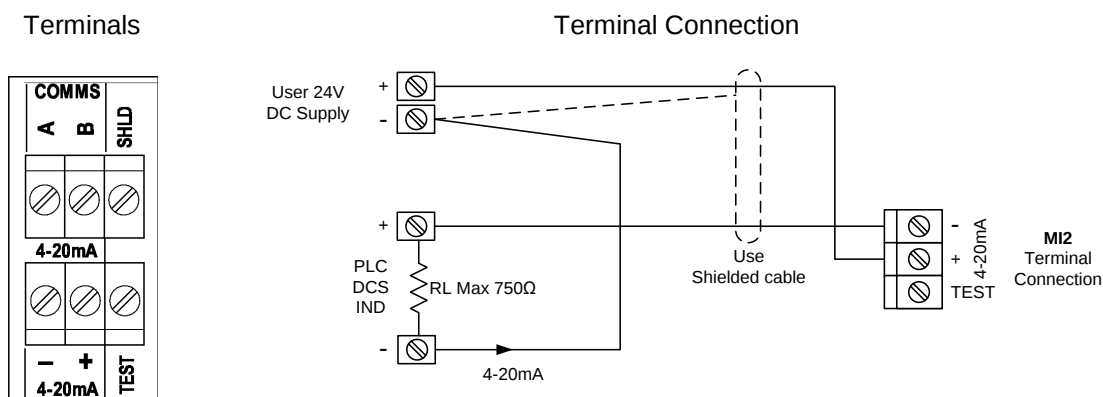
Dimensions for 10, 20, 40 & 60 metre range

Ensure that the transmitter face always has the minimum Blanking Distance above the highest product level in the tank. See table below.

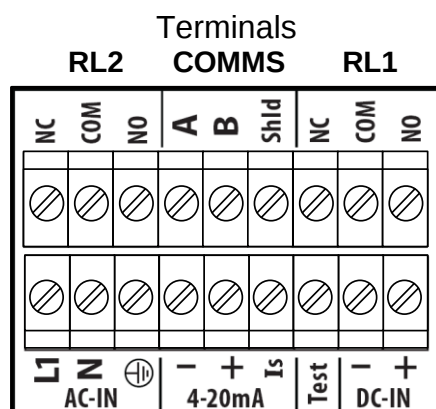
TRANSMITTER	MINIMUM DISTANCE	
	Minimum	Nominal
MI 10	0.35m (1.2ft)	0.5m (1.6ft)
MI 20	0.5m (1.6ft)	0.8m (2.6 ft)
MI 40	1.0m (3.3ft)	1.3m (4.2 ft)
MI 60	1.2m (4ft)	1.5m (5 ft)

2.3 Installation Wiring

2.3.1 Wiring Diagram – MI2 – 2 wire Loop Powered Transmitter



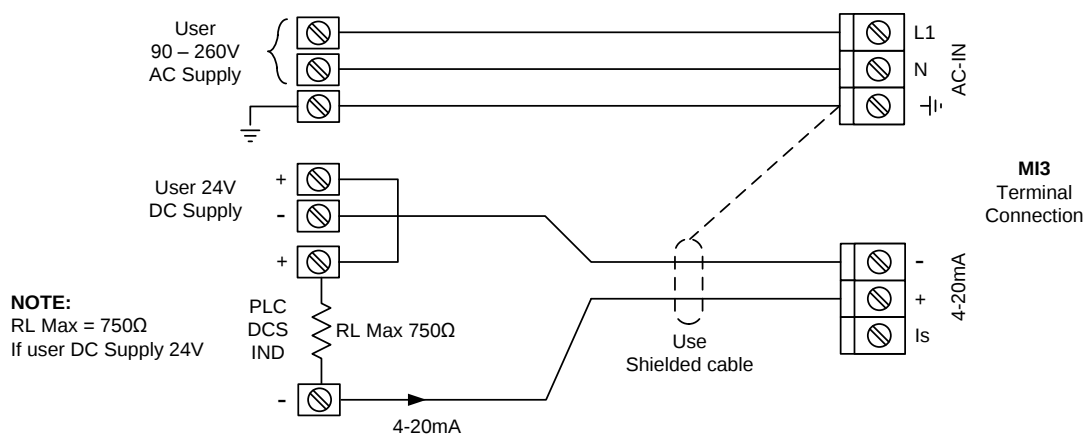
2.3.2 Wiring Diagram – MI3 – Transmitter with 2 relays & 4-20mA Outputs



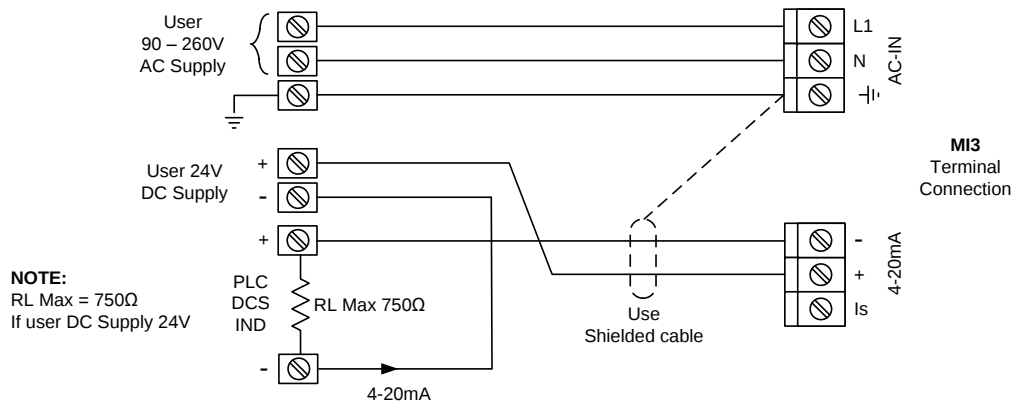
See Appendix A for 'Test' function.

2.3.2.1 MI3 – Terminal Connections for AC Supply

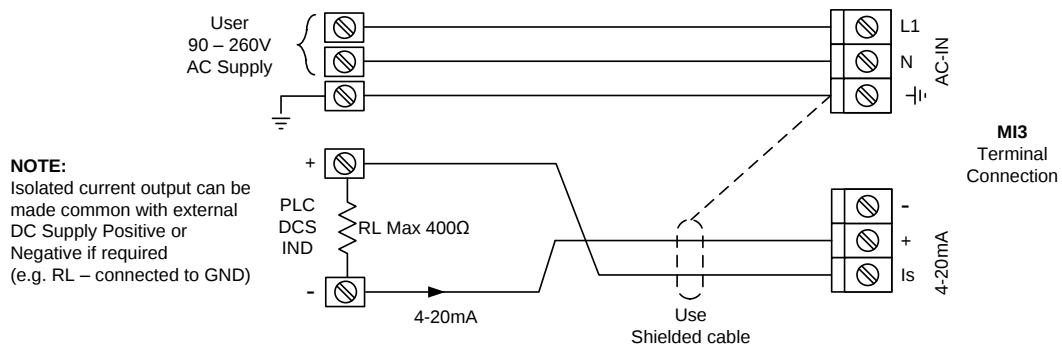
a) Modulating from User's External DC Supply (RL to Pos.)



b) Modulating from User's External DC Supply (RL to Neg.)

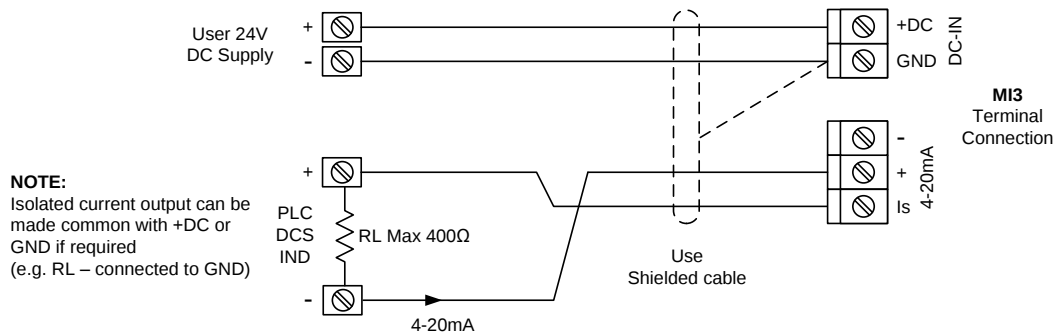


c) 4 Wire DC – Driving from Internal Isolated Supply (Is)

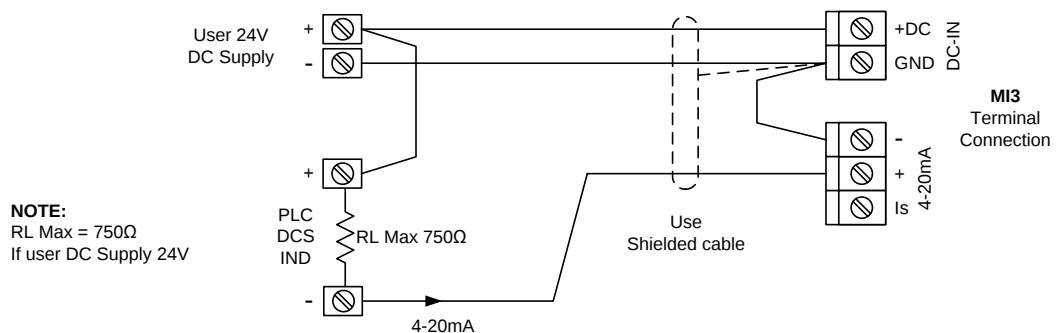


2.3.2.2 MI3 – Terminal Connection for DC Supply

a) 4 Wire DC – Driving from Internal Isolated Supply (Is)



b) 3 Wire DC – Modulating from Common User Supply (RL to +DC)



NOTE:
 RL Max = 750Ω
 If user DC Supply 24V

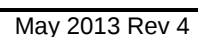
The diagram illustrates the wiring for the MI3 Terminal Connection. It shows three main input sections:

- User 24V DC Supply:** A two-terminal block with '+' and '-' terminals. The '+' terminal is connected to the top terminal of the 'PLC DCS IND' block. The '-' terminal is connected to the bottom terminal of the 'PLC DCS IND' block and also to the bottom terminal of the 'Is 4-20mA' block.
- PLC DCS IND:** A three-terminal block with '+' and '-' terminals. The '+' terminal is connected to the top terminal of the 'User 24V DC Supply' block. The '-' terminal is connected to the bottom terminal of the 'User 24V DC Supply' block and the bottom terminal of the 'Is 4-20mA' block. A resistor labeled 'RL Max 750Ω' is connected between the '+' and '-' terminals.
- Is 4-20mA:** A three-terminal block with '-' and '+' terminals. The '-' terminal is connected to the bottom terminal of the 'User 24V DC Supply' block and the bottom terminal of the 'PLC DCS IND' block. The '+' terminal is connected to the top terminal of the 'User 24V DC Supply' block. A current of '4-20mA' is indicated flowing into the '+' terminal.

A dashed line labeled 'Use Shielded cable' indicates the recommended cable type for the connections between the 'User 24V DC Supply' and the 'Is 4-20mA' block.

The Hycontrol Link is a separately powered GSM module which enables Hycontrol Service Engineers to interrogate and programme any MI3 transmitter.

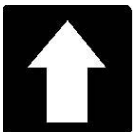
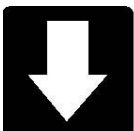
Hycontrol Link Terminal



3. PROGRAMMING – Integral via 4 button & display

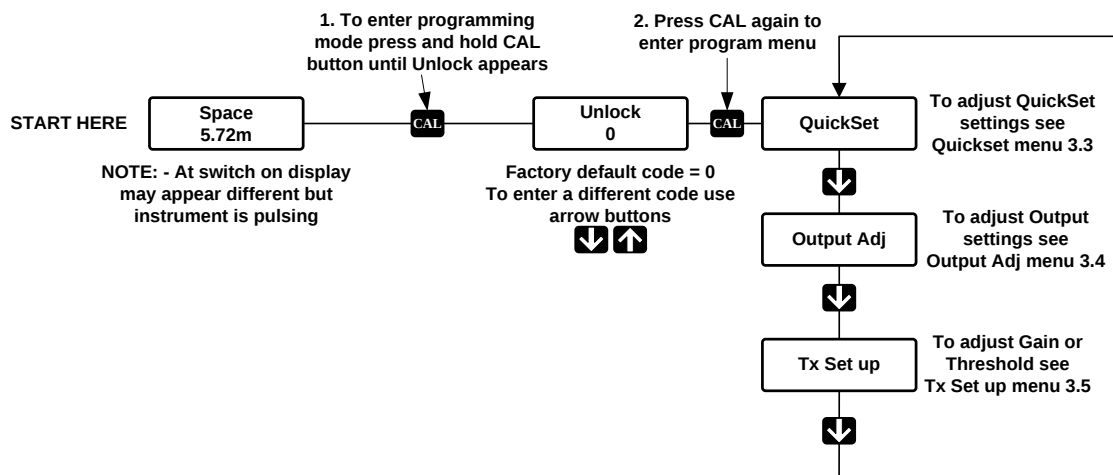
3.1 Entering Data

All software adjustments are achieved via the four PUSH BUTTONS on the front panel of the Transmitter.

	(A) (B)	Press for 3 secs – this interrupts normal operations to allow access to customized options and enables headings and functions to be edited. IN SET-UP Momentary press – saves selected value. Press and hold – scrolls through set-up menus and parameters.
	(A) (B)	Increases displayed value. Scrolls up through software set-up options.
	(A) (B)	Decreases displayed value. Scrolls down through software set-up options.
	(A) (B)	One press takes the user back one step. Press twice when all selections are finished. Stores the current set-up in memory and checks the validity of the software selections, then returns the instrument to normal operating condition.

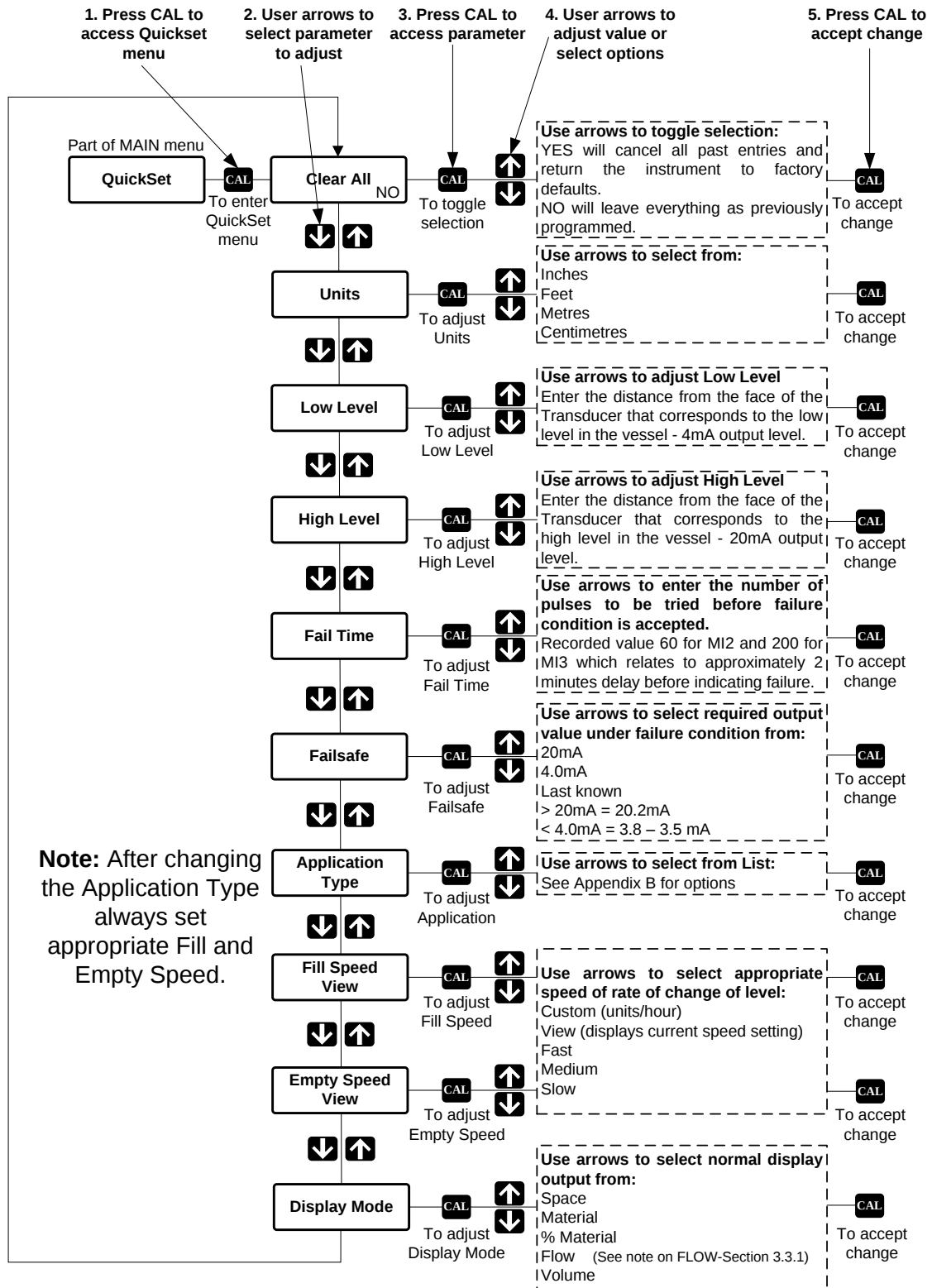
Use these 4 buttons along with the following ‘software tree’ to customize the instrument for your application.

3.2 To access main menu



3.3 Entering Basic Data – QUICKSET

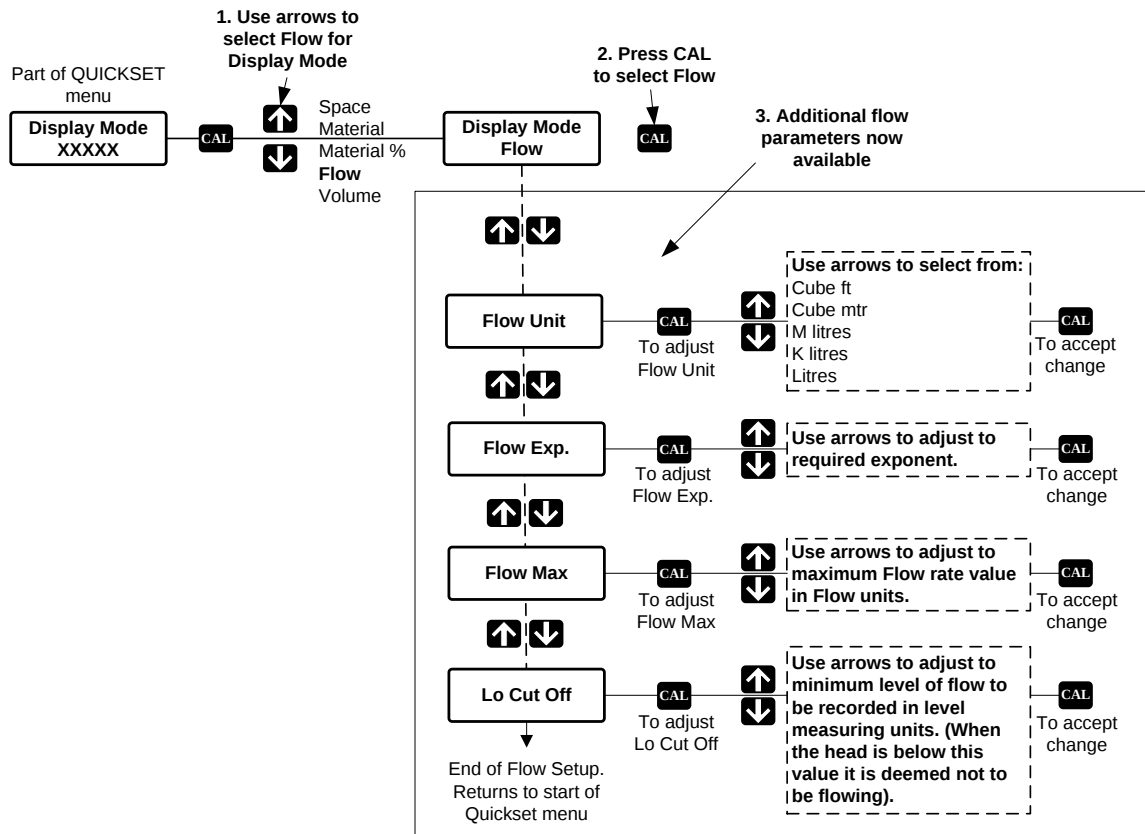
Go to QUICKSET and enter the values for the specific application.



***Press RUN twice to exit program mode and revert to normal operation**

3.3.1 Flow

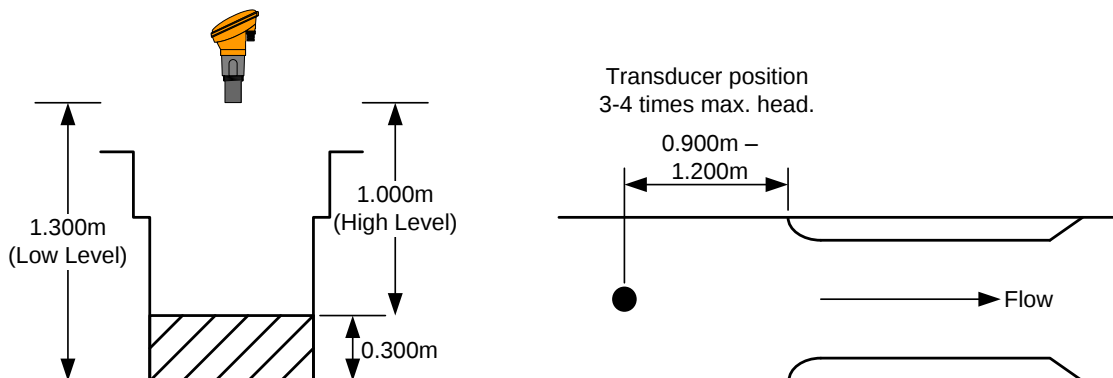
In the QUICKSET menu, Section 3.3 select Flow as the Display Mode to allow open channel flow using $q = kh^n$. This enables 4 additional parameters allowing the instrument to be programmed for flow.



Example

3/2 Rectangular flume, with a maximum flow of 150 l/s at head 0.3m, with a bottom of flume level of 1.30m. Low cut off of 0.010m.

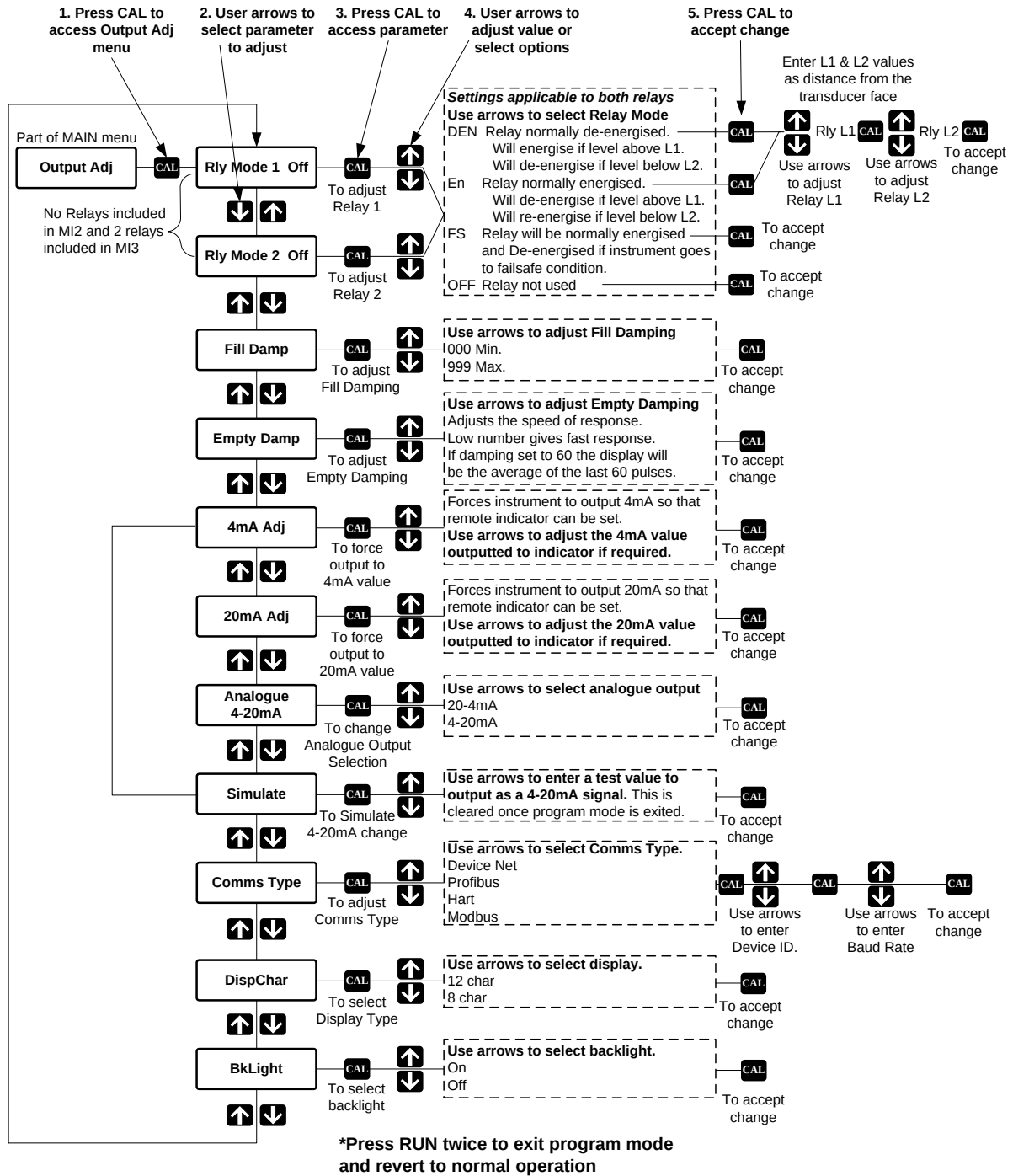
1. Select the required Flow Unit - **Litres**
2. For a 3/2 Rectangular flume enter a Flow Exp. (n) of **1.50**.
3. Enter the maximum flow value **150 l/s** that corresponds to the maximum head of 0.3m in Flow Max (Low level – High level).
4. Enter Lo Cut Off of **0.010m**.
5. Ensure that the Low Level value in Quickstart menu is 1.30m from transducer face.
6. Ensure that the High Level Value in Quickstart menu is 1.00m from transducer face.



3.3.2 Volume

Volume can only be programmed via the Hycontrol Vision System II programming software package - please refer to Hycontrol office for further information.

3.4 Set-up – Output Adjustments



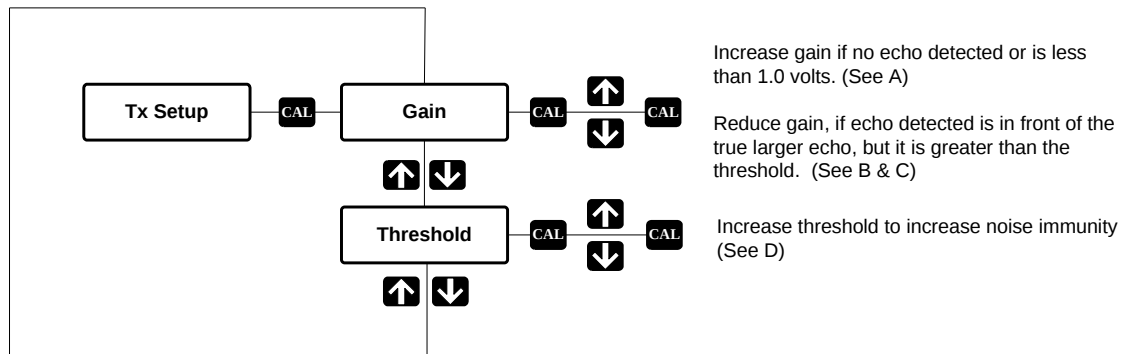
3.5 Tx Set-up for Gain and Threshold

It is only necessary to change the Tx Set-up for Gain and Threshold in difficult applications, usually associated with level control of solids products.

- 3.5.1. If, after completing the entry of all Quick Start (Section 3.3) and Output Adjustments (Section 3.4), the instrument is monitoring the level correctly then do not adjust the Tx Set-up parameters.

Do go into Diagnostic Display (Section 3.6) and check that the echo size “S” in volts is stable at approximately 1.0 to 2.0 volts.

- 3.5.2 If the instrument is not reading the correct level or the echo size “S” is unstable then go into Tx Set-up (See 3.2) Gain “GN” and adjust “Gain” as follows:

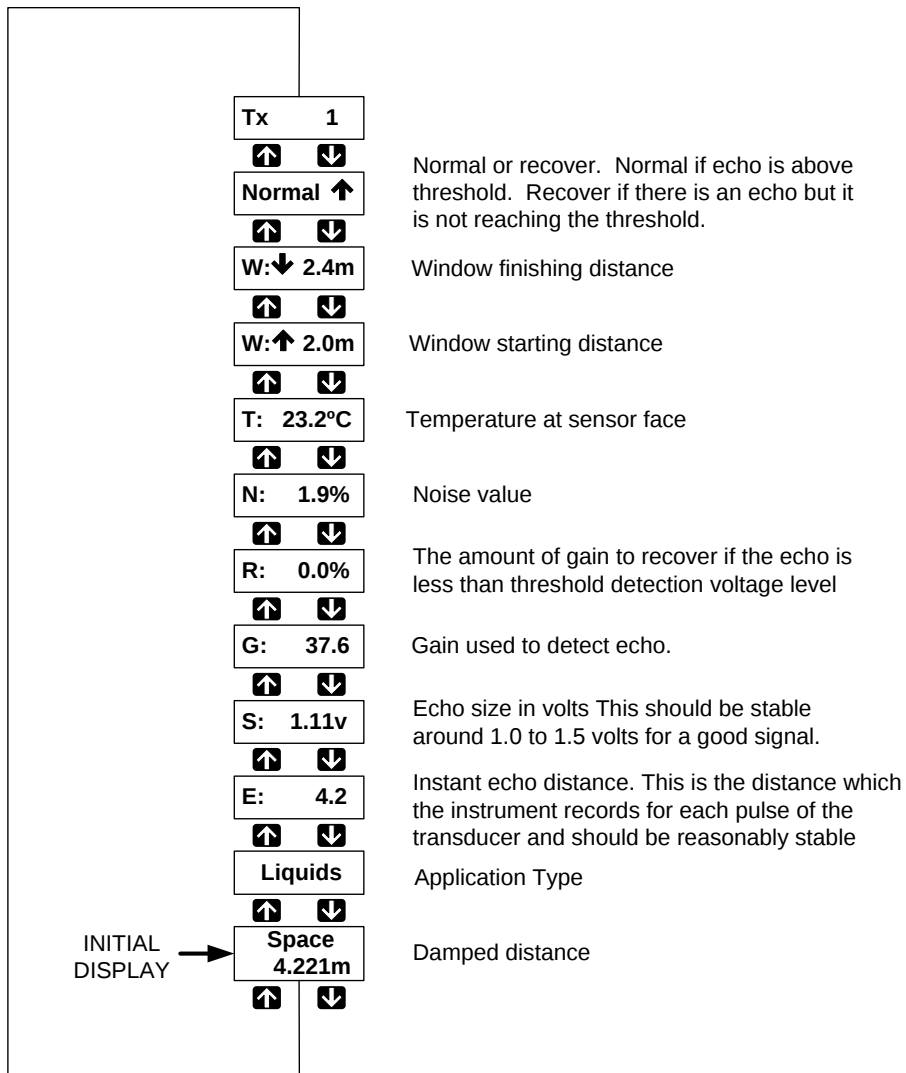


- A. If no echo is detected or the echo size “S” in volts is below 1.0 volt, then increase “Gain” until the echo is detected and “S” equals 1.0 volt minimum.
- B. If the instrument is detecting an echo which is closer to the transducer than the true level, then reduce gain until the correct level is detected. Now check that the echo size “S” is still at least 1.0 volt. If it is below this level contact Hycontrol – it may be that the transducer position is not optimal.
- C. If the echo size “S” is unstable, flicking between two echoes, then increase gain until the echo stabilizes on an incorrect close echo. Note the “Gain” and then reduce the value by 30. This will give the best gain “GN” to use to avoid any close in echoes. Check to ensure that echo size “S” is between 1.0 and 2.0 volts.

- D. Threshold is rarely adjusted unless there is a problem during filling. On occasions the echo, caused by the fill-stream, may be large enough and constant enough for it to be above the threshold setting. This would show itself as a closer unwanted echo. If this occurs, check the size of the unwanted echo “S” in diagnostics and adjust the “Threshold” voltage above the echo size seen during filling.

3.6 Diagnostic Display

If you press the  or  push buttons when the instrument is in its normal RUN mode, the following diagnostics are available.



4. GENERAL SPECIFICATION

Instrument Type	: Microflex LR Integral (MI)
Power Supply	: 2 wire 4-20mA loop (MI2) or 2,3,4 wired AC/DC (MI3)
Range	: Up to 60 metres
Blanking	: Variable from 0.3 metres (dependent on instrument type)
Process media	: Liquids or Solids
Analogue Output	: 4-20mA into 750 Ohm Ext. Supply. 400 Ohm Int. Supply.
Power Supply	: 12 - 30V DC 90 - 260V AC
Relays	: 2 Form C SPDT rated 0.5 amp at 240V AC (MI3)
Resolution	: 1mm up to 20 metre range 4mm from 20-60 metre range
Accuracy	: +/- 0.25% of maximum range
Operating temperature	: -40°C to + 80°C *
Ambient temperature	: Electronics -40°C to + 80°C *
Display	: 2 line 8 digit LCD
Enclosure	: Integral System IP67
Key Pad	: Integral 4 button
Mounting	: MI__10 2" NPT or BSPT MI__20 4" Flanged ANSI, DIN or JIS MI__40/60 10" Flanged ANSI, DIN or JIS
Weight	: MI__10 1.75Kg (Typical weight) MI__20 3.5Kg (Typical weight including flange & cone) MI__40 9.5Kg (Typical weight including flange & cone) MI__60 13.5Kg (Typical weight including flange & cone)
Cable Entries	: M16 Cable Glands
Comms	: Modbus (MI3 option) Multi-drop capability (up to 32 units) Vision System II Software Package Hycontrol GSM Link (GSM/CDMA connectable)

*For ATEX models refer to ATEX Safety & Operating Instructions Manual.

5. PART NUMBER SELECTION:- MICROFLEX LR INTEGRAL

MODEL	Microflex LR Ultrasonic Level Transmitters											
MI2	Integral 2 wire transmitter with display and no relays (Select Analog 4-20mA or HART in output section)											
MI3	Integral 2, 3, & 4 wire transmitter with display and 2 relays											
Power Supply												
B	12-30V DC					MI2 or MI3						
U	Universal power supply 90-260V AC / 24V DC					MI3 only						
Measuring Range - Transducer Frequency												
10	30kHz 10m max											
20	20kHz 20m max											
40	10kHz 40m max											
60	5kHz 60m max											
Process Temperature - Transducer Facing Material												
S	Standard Temperature ~ Dry product ~ Polyolefin face, 10 & 5KHz											
T	Standard temperature ~ Wet atmosphere ~ Teflon face, 30 & 20KHz											
Transducer Housing Material												
4	Polypropylene					20, 10 & 5KHz						
6	Teflon					30KHz						
Process Connection												
FA	ANSI Flange											
FD	DIN Flange											
FJ	JSI Flange											
SB	BSP					30KHz only						
SN	NPT					30KHz only						
XX	Not required											
Process Connection Size												
02	2 inch thread					30KHz only						
04	4" Flange only					Standard on 20KHz						
06	6" Flange only											
08	8" Flange only											
10	10" Flange only					Standard on 10KHz & 5KHz						
XX	Not required											
Flange Material												
4	Polypropylene											
6	Teflon											
7	Carbon Fibre											
X	Not required											
Z	Special											
Cone												
XX	Not required											
04	4"											
10	10"											
Cone Material												
4	Polypropylene											
6	Teflon											
7	Carbon Fibre											
8	Polyurethane											
X	Not required											
Z	Special											
Approvals												
X	Without											
A	ATEX EEx ia* MI2 only not MI3											
D	ATEX DIP* MI2 & MI3											
Output												
H	HART					MI2 only						
A	4/20 mA only					MI2 or MI3						
M	Modbus 4/20mA					MI3 only						
S	Switch 2 relays					MI3 only						
I	HART isolated					MI3 only						
W	Modbus only					MI3 only						
MI2	B	10	S	4	SB	XX	X	XX	X	X	A	Typical Part Number

Typical Part Number

*For ATEX models refer to ATEX Safety & Operating Instructions Manual.

6. LABELLING INFORMATION.

Standard label fitted to all Microflex LR Integral Transmitters.

<Equipment Type>

<Part No>

<Serial No>

<Manufactured: date>



HYCONTROL

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7. MODBUS REGISTER LIST

BASIC MODBUS SPAN AND DIAGNOSTIC REGISTERS FOR HYCONTROL MICROFLEX LR SERIES INSTRUMENTS

Hycontrol Microflex LR series units communicate using '2 wire' (plus Ground) RS485 connection, and can be connected in 'multi-drop' configurations.

Protocol: Modbus RTU (2 wire)

Speed: 19200 Baud

Data bits: 8

Parity: None

Stop Bits: 1

Hycontrol Microflex LR series units act as '*slave*' devices on a Modbus network.

Units are shipped from the factory with a default Modbus address of 1.

The Modbus address of any unit can be changed individually if units are to be connected in a multi-drop network. Each address number must only be used once on any network (possible addresses are 1...255).

Diagnostic Block (*Read Only*): *Can be read as Singles or any Block wholly within the limits of this range of addresses*

40124 -	LOW LEVEL span set point in mm
40125 -	HIGH LEVEL span set point in mm
40126 -	DISPLAYED DISTANCE (DISTANCE) in mm
40127 -	NOT USED
40128 -	NEW DISTANCE (E-DISTANCE) in mm
40129 -	CONFIRM DISTANCE (C-DISTANCE) in mm
40130 -	ECHO SIZE in Volts/102
40131 -	GAIN at Echo detection point in %/7.5
40132 -	NOT USED (Gain Limit)
40133 -	RECOVER GAIN currently being used in %/7.5
40134 -	NOISE in %/7.5
40135 -	TEMPERATURE in Degrees K/10 ((DegreesC+273.2)/10)
40136 -	NOT USED
40137 -	CONFIRM COUNTER current value
40138 -	HOLD COUNTER current value
40139 -	NOT USED
40140 -	WINDOW FORWARD POSITION in mm
40141 -	WINDOW BACK POSITION in mm

40002 - SERIAL NUMBER raw number

40003- TYPE NUMBER raw binary values- bits defined as listed here:

'1' = 2 wire

'1'=Long(175/4mm)

'1'=Integral

40005- AMPLIFIER MODBUS ID raw number

0-Ultrasonic Air

7-N/A

9-N/A

40403- TRANSDUCER MODEL NUMBER raw number (tx freq. in kHz)

40405- TRANSDUCER MODBUS ID raw number

40013 - LOW LEVEL span set point in mm

RELAY Function Adjustment (*Read/Write*) *MUST Read/Write SINGLES-NOT BLOCKS*:

0-OFF

2-EN (Energise on Level)

3-DEN (De-Energise on Level)

40054- Relay 3 Mode setting- values defined as listed for Relay 1 above

40056- Relay 5 Mode setting- values defined as listed for Relay 1 above

40036- Relay 1 L1 set point in mm

40038- Relay 2 L1 set point in mm

40039- Relay 2 L2 set point in mm

40039-	Relay 2 L2 set point in mm
40040-	Relay 3 L1 set point in mm

40041- Relay 3 | 2 set point in mm

40042- Relay 4 I 1 set point in mm

40042- Relay 4 L1 set point in mm

40043- Relay 4 L2 set point in mm

40044- Relay 5 I 1 set point in mm

40044- Relay 5 L1 set point in mm
40045- Relay 5 L2 set point in mm

Extended Params (Read/Write) *MUST Read/Write SINGLES-NOT BLOCKS*:

- 40060- DISPLAY UNITS parameter setting- values defined as listed here:
0-Frequency (Hz) *Not valid for level instruments*
1-Pressure (kPa) *Not valid for level instruments*
2-Pressure (PSI) *Not valid for level instruments*
3-Millimetres
4-Centimetres
5-Metres
6-Feet
7-Inches
- 40015- FAILSAFE MODE parameter setting- values defined as listed here:
0- 3.5mA
1- 3.8mA
2- 20.2mA
3- Last Known
4- 4.0mA
5- 20.0mA
- 40016- FAILSAFE TIME parameter setting- in seconds
- 40017- APPLICATION TYPE parameter setting- values defined as listed here:
0-Liquid
1-Solid
2-Slurry
3-Position
- 40018- FILL RATE parameter setting- in metres per hour/10
- 40019- EMPTY RATE parameter setting- in metres per hour/10
- 40020- DISPLAY MODE parameter setting- values defined as listed here:
1-Volume
2-Flow
3-Material %
4-Material
5-Space
6-Differential Output
7-Average Material
- 40065- FLOW UNITS parameter setting- values defined as listed here:
32-Litres
33-Kilolitres
34-Megalitres
35-Cubic Metres
36-Cubic Feet
- 40031- FLOW EXPONENT parameter setting- in raw units/100
- 40032- FLOW MAX parameter setting- in selected flow units per second/10
- 40033- LOW CUT OFF parameter setting- in mm
- 40033- OFFSET parameter setting- in mm (0-5000)
- 40021- LOCK CODE parameter setting- raw number
- 40022- FILL DAMPING parameter setting- raw number
- 40023- EMPTY DAMPING parameter setting- raw number

40064-	ANALOG mode parameter setting- values defined as listed here: 0- 4-20mA (4mA low, 20mA high- standard) 1- 20-4mA (20mA low, 4mA high- inverted)
40448-	GAIN parameter setting in %/7.5
40449-	GAIN STEP parameter setting in %/7.5
40450-	DISTANCE STEP parameter setting in mm
40451-	THRESHOLD parameter setting in Volts/100
40452-	BLANKING parameter setting in mm
40453-	EMPTY DISTANCE parameter setting in mm
40454-	TEMPERATURE ADJ parameter setting- raw number
40455-	DISTANCE ADJ parameter setting in mm
40456-	VELOCITY parameter setting Value/10000
40457-	MAP DISTANCE parameter setting in mm
40458-	MAP USED parameter setting in mm
40461-	MAP MARGIN parameter setting in %/7.5
40434-	RECOVER FIRST parameter setting in %/7.5
40435-	RECOVER MAX parameter setting in %/7.5
40436-	RECOVER INCREMENT parameter setting in %/7.5
40437-	WINDOW parameter setting in mm
40438-	WINFWD INC parameter setting in mm
40439-	WINBACK INC parameter setting in mm
40440-	CONFIRM parameter setting- raw number
40441-	HOLD parameter setting- raw number
40442-	TX VOLTAGE parameter setting in V/413.25
40445-	NOISE SWITCH parameter setting in %/7.5
40446-	ECHO WIDTH parameter setting in mm
40433-	SEARCH FIRST parameter in %/7.5
40034-	MOVEMENT parameter setting in mm
40419-	SLOPE DIST parameter setting in mm
40420-	SLOPE INC parameter setting in %/7.5
40421-	DETECTOR parameter setting in V/1240.7
40422-	GAIN STEP1 parameter setting in %/7.5
40423-	DISTANCE STEP1 parameter setting in mm
40424-	GAIN STEP2 parameter setting in %/7.5
40425-	DISTANCE STEP2 parameter setting in mm
40426-	GAIN MAX parameter setting in %/7.5
40427-	PULSE POWER parameter setting- raw number
40428-	PULSE RATE parameter setting- raw number
40429-	FREQUENCY parameter setting- raw number
40430-	FILTER parameter setting- raw number
40431-	ADVANCED FILTER parameter setting- raw number
40026-	I-WASTE parameter setting in mA/1000
40035-	I-CHARGE parameter setting in mA/37.22

8. ASSEMBLY OF FLANGE AND CONES.

05, 10 & 20KHz – Transducer Assembly Process

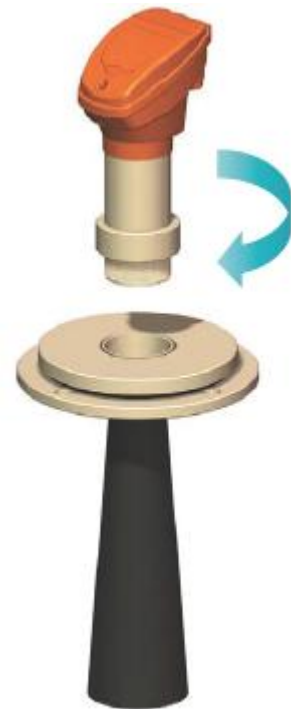
1. Remove red cap
(including cardboard).



2. Screw the flange
assembly fully down onto
the cone (as far down as it
will go until the parts are
tightly fastened).



3. Screw the transducer tightly
down onto the flange and
cone assembly.

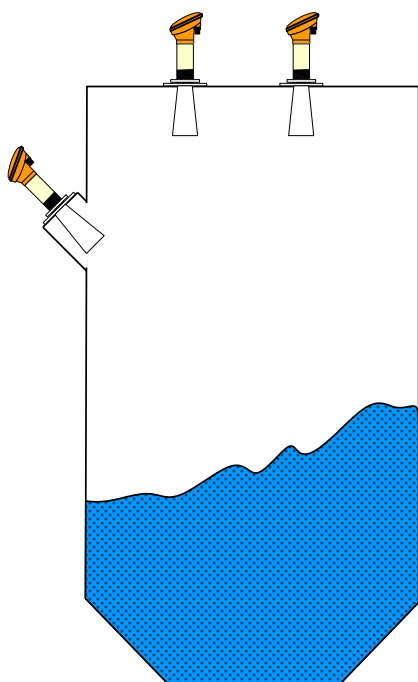


4. Tighten the locking ring
down to the flange to fix the
components in place.



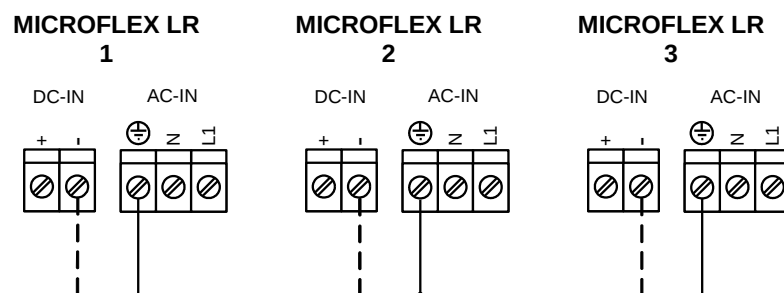
COMPLETED
ASSEMBLY

APPENDIX A. CROSS TALK PREVENTION



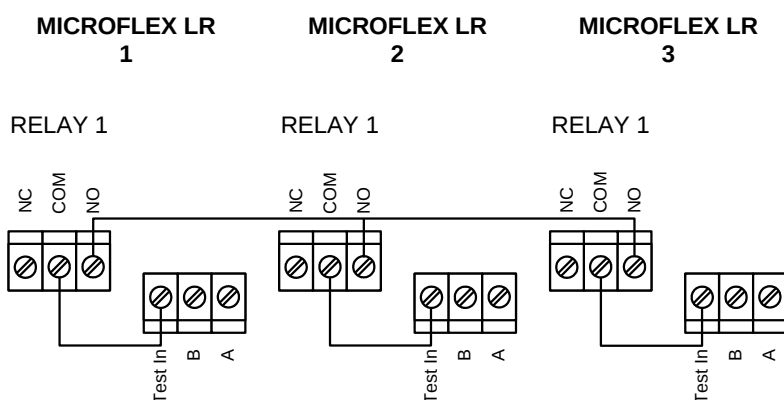
Setup

1. Units to be linked must have a common ground connection, or wire between '⊕', or 'DC -' terminals (parallel connection of all units).



NOTE:- '⊕' and 'DC IN-' are electrically the same

2. At each unit, wire a connection between Relay 1 'COM' terminal and the terminal labelled 'TEST'. See *below*.
3. Wire a connection between the Relay 1 'NO' terminal on each unit linked together (parallel connection of all units). See *below*.



4. In the software setup of each unit, program 'RlyMod1' (Relay Mode 1) parameter to 'FS' (Failsafe) mode in Output Adjust menu. (You could use a different relay number in the same way if relay 1 is needed for another function).

The units will now be linked so that they cannot crosstalk.

Theory

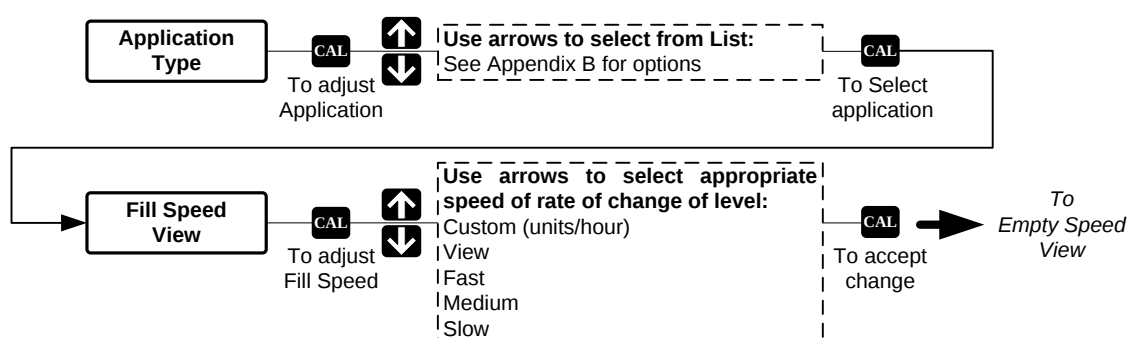
The 'TEST' terminal acts as an input when the unit is about to pulse, and will cause the instrument to enter a paused state (not pulse) if you apply a connection to ground. Each unit also drives its own 'TEST' terminal to ground when it is busy pulsing. These two functions combined mean that if two or more units have their 'TEST' terminals connected in parallel, and share a common ground, then at any time when one is pulsing, it will ground the 'TEST' terminals of all units it is connected to, and temporarily pause them until it is finished, then release them. The next unit, which is ready to pulse, then does the same thing in turn, and the process repeats.

The connections above also include the normally open contact of a relay programmed into Failsafe mode in line with the 'TEST' terminals. The function of this is simply to prevent a possible lock up of the whole system if one unit has a problem (such as power failure). Any time that a unit is in the failed state, it will be disconnected by the relay from the other units, so they can continue working together.

Appendix B. APPLICATION TYPES

Hycontrol have added additional application types to the software from v5.78 (released December 2012) along with a basic selection of process speed of 'Fast', Medium, or 'Slow'. You can also manually select and adjust the fill & empty speeds (in selected unit per hour e.g. metres per hour) by using the 'Custom' option.

The application types are selectable in the 'QuickSet' menu, after selecting the application type you will see the menu item 'Fill Speed View'. Pressing 'Cal' will allow you to use the arrows to scroll through the options 'Custom', 'View', 'Fast', 'Medium' or 'Slow'. Pressing 'Cal' whilst displaying 'View' will show the currently selected speed in units per hour.



Bin Level

Fast Fill 100m/h Empty 100m/h
Med Fill 50m/h Empty 50m/h
Slow Fill 10m/h Empty 10m/h

Cement

Fast Fill 20m/h Empty 20m/h
Med Fill 10m/h Empty 10m/h
Slow Fill 5m/h Empty 5m/h

Coal

Fast Fill 100m/h Empty 100m/h
Med Fill 50m/h Empty 50m/h
Slow Fill 10m/h Empty 10m/h

Conveyor

Fast Fill 6000m/h Empty 6000m/h
Med Fill 3000m/h Empty 3000m/h
Slow Fill 1000m/h Empty 1000m/h

Crusher

Fast Fill 800m/h Empty 800m/h
Med Fill 200m/h Empty 200m/h
Slow Fill 20m/h Empty 20m/h

Detection

Fast Fill 6000m/h Empty 6000m/h
Med Fill 3000m/h Empty 3000m/h
Slow Fill 1000m/h Empty 1000m/h

Iron Ore

Fast Fill 100m/h Empty 100m/h
Med Fill 50m/h Empty 50m/h
Slow Fill 5m/h Empty 5m/h

Liquids

Fast Fill 200m/h Empty 200m/h
Med Fill 50m/h Empty 50m/h
Slow Fill 5m/h Empty 5m/h

Agitated Liquids

Fast Fill 200m/h Empty 200m/h
Med Fill 60m/h Empty 60m/h
Slow Fill 10m/h Empty 10m/h

Agitated Liquids

Fast Fill 200m/h Empty 200m/h
Med Fill 50m/h Empty 50m/h
Slow Fill 10m/h Empty 10m/h

<u>Ore</u> Fast Fill 100m/h Empty 100m/h Med Fill 50m/h Empty 50m/h Slow Fill 5m/h Empty 5m/h <u>Plastics</u> Fast Fill 20m/h Empty 20m/h Med Fill 10m/h Empty 10m/h Slow Fill 5m/h Empty 5m/h <u>Positioning</u> Fast Fill 4000m/h Empty 4000m/h Med Fill 2000m/h Empty 2000m/h Slow Fill 1000m/h Empty 1000m/h <u>Powder</u> Fast Fill 30m/h Empty 30m/h Med Fill 15m/h Empty 15m/h Slow Fill 5m/h Empty 5m/h <u>Reflective</u> Fast Fill 20m/h Empty 20m/h Med Fill 10m/h Empty 10m/h Slow Fill 5m/h Empty 5m/h <u>ROM Bin</u> Fast Fill 1200m/h Empty 400m/h Med Fill 700m/h Empty 250m/h Slow Fill 300m/h Empty 100m/h <u>Silo Level</u> Fast Fill 100m/h Empty 100m/h Med Fill 50m/h Empty 50m/h Slow Fill 10m/h Empty 10m/h <u>Slurry</u> Fast Fill 100m/h Empty 100m/h Med Fill 50m/h Empty 50m/h Slow Fill 20m/h Empty 20m/h <u>Solids</u> Fast Fill 100m/h Empty 100m/h Med Fill 50m/h Empty 50m/h Slow Fill 10m/h Empty 10m/h <u>Stockpile</u> Fast Fill 200m/h Empty 200m/h Med Fill 50m/h Empty 50m/h Slow Fill 20m/h Empty 20m/h	<u>Sump</u> Fast Fill 200m/h Empty 200m/h Med Fill 40m/h Empty 40m/h Slow Fill 10m/h Empty 10m/h <u>Process Sump</u> Fast Fill 1000m/h Empty 1000m/h Med Fill 300m/h Empty 300m/h Slow Fill 20m/h Empty 20m/h <u>Tank Level</u> Fast Fill 200m/h Empty 200m/h Med Fill 50m/h Empty 50m/h Slow Fill 5m/h Empty 5m/h
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